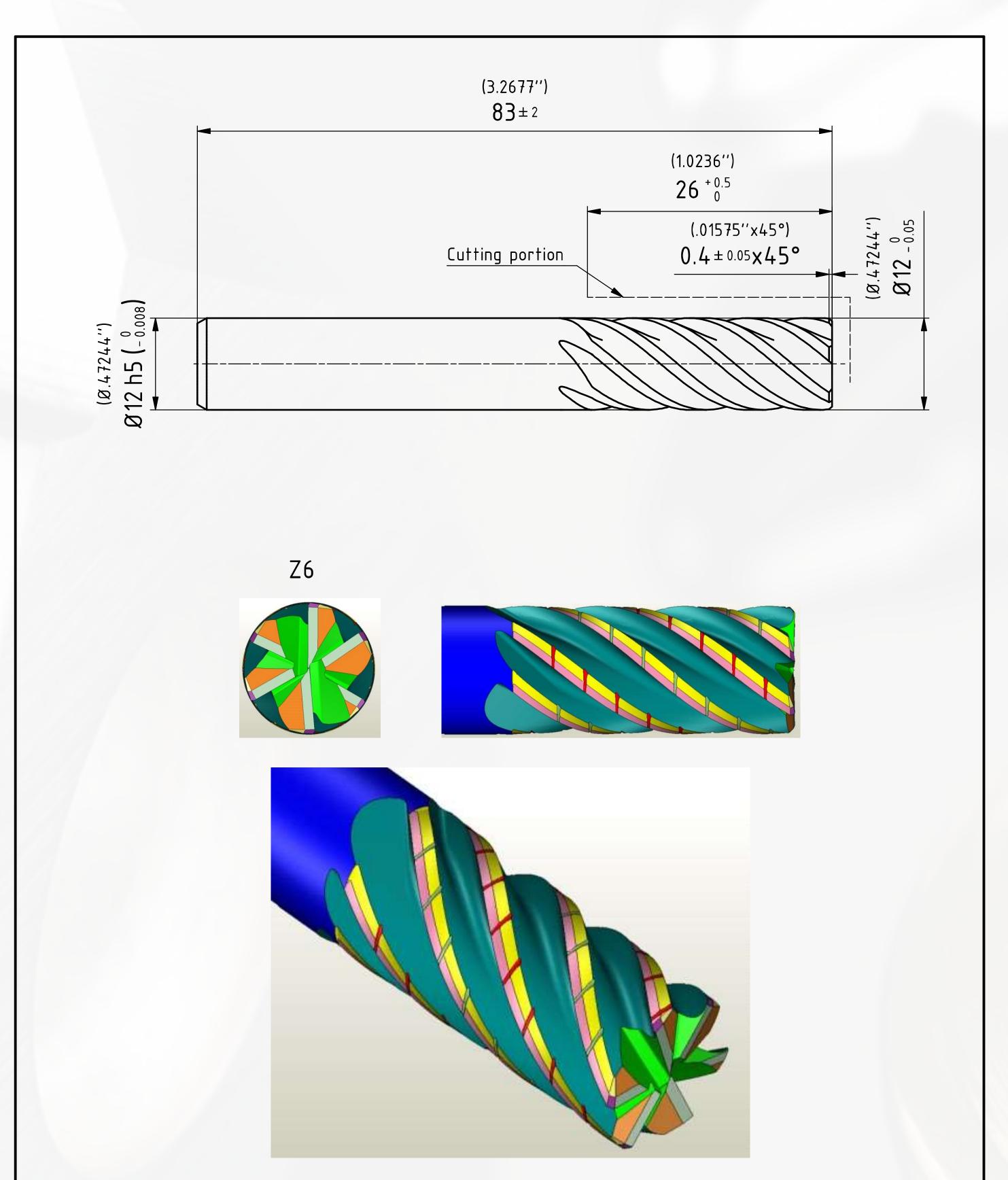
M1054







The imperial dimensions in inches appear on this drawing for information use only.

Matière Traitement				Tolérances générales : ISO 2768 – fK					E	chelle	
Solid Carbide		Coating RV36			Ecarts en mm				Ecarts en degré		
Réf. client/Révision	Dessiné	24.07.2020	astauffer	0 3	>3 6	>6 30	>30 120	10	>10 50	>50 120	
-	Contrôlé			±0.05	±0.05	±0.1	±0.15	±1°	±30'	±20'	UΨ
XACTFORM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PX TOOLS S.A. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PX TOOLS S.A. IS PROHIBITED	Dénomination End Mill Chip Breaker (steel) 1265–1200 Z6						•	FAB N° d'article EDP-M1054			A4 Révision 00

EDP	REFERENCE	Ød	L2	ØD	LI	Z	RV
MI054	1265-1200	12.00	26.0	12.0	83.0	6	RV36

When you are removing a lot of material and machining long lengths of cuts. Having chipbreakers is a great advantage : It reduces the length of the chips, so it doesn't build up preventing wrapping chips back into cutter.

Here are our recommended cutting parameters for machining 316L stainless steel

310 SFM	
.0022" IPT	
2030 RPM	
14.6" IPM	



