



EDP	REFERENCE	Ø d	L2	Ø D	LI	Z	RV
MIO54	1265-1200	12.00	26.0	12.0	83.0	6	RV36

When you are removing a lot of material and machining long lengths of cuts. Having chipbreakers is a great advantage : It reduces the length of the chips, so it doesn't build up preventing wrapping chips back into cutter.

Here are our recommended cutting parameters for machining 316L stainless steel

310 SFM
.0022" IPT
2030 RPM
14.6" IPM