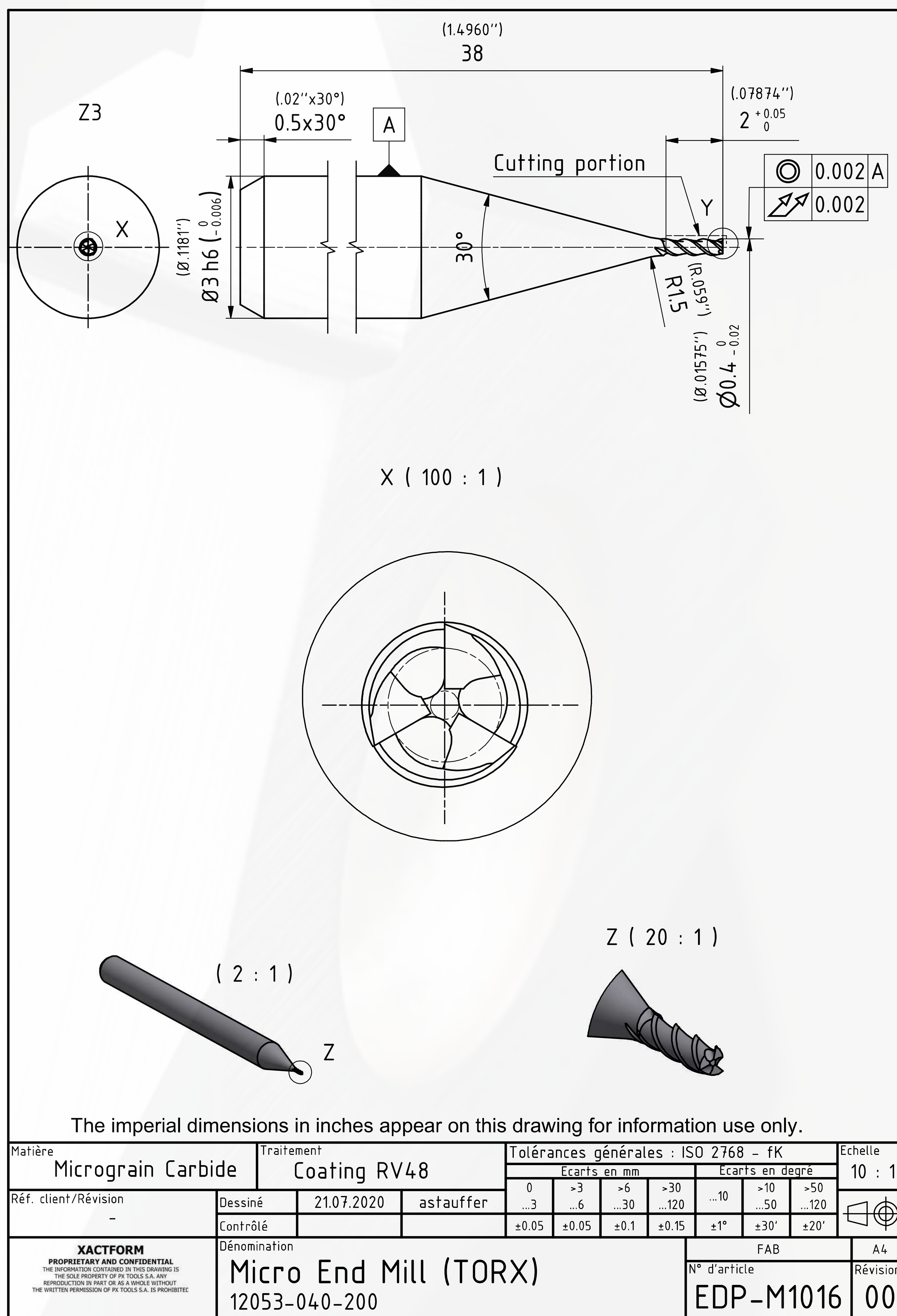


M1016



RV36-EDP	REFERENCE	Ø d	L2	Ø D	L1	Z
M1054	1265-1200	12.00	26.0	12.0	83.0	6

The machining of " TORX " screw heads in the medical field requires is highly precision,
as the surgeon's screwdriver cannot slip.

This is why the center of the form must be machined with a micro end mill. Micro End Mills Type 12052 Two flutes (M1000 - M1011) Page 11, in Xactform Medical Catalog are best suited for the machining of steels and stainless steel.

The micro end mills Type 12053 three flutes (M1012 - M1023) are for machining titanium.
These end mills have a special RV48 coating to increase lubricity and tool life

Recommended cutting parameters for machining titanium with the tool EDP M1016



250 SFM
.0012" IPT
2030 RPM
14.6" IPM

SUBMIT YOUR GUARANTEED TEST ORDER